

## ROLE DESCRIPTION

**COMPANY:** Lymington Precision Engineers Co Ltd (Senior PLC Group)

**JOB TITLE:** **CNC CYLINDRICAL GRINDER**

**REPORTING TO:** **PRODUCTION MANAGER**

**LOCATION:** Based at LPE, Gordleton Industrial Park, Lymington, Hampshire.

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### PURPOSE OF THE JOB:

Ensuring the best manufacturing techniques are carried out within the Machine Shop by practical application of the most appropriate methods of programming, setting and operation of the machine tool/tools and to stimulate an atmosphere of continuous improvement

### Key Responsibilities

- Grinding, internal, external, setting, and operating as required, all machines within the cell.
- Studer S40, 1.6m between centres, and new Danobat HG72-3000, 3m between centres.
- In conjunction with the Production Manager, ensuring that the methods, tooling and fixtures are used effectively to achieve a cost-effective quality product in accordance with the production requirements.
- Monitoring the process during manufacture to ensure total process control is maintained.
- Ensuring an energetic pursuit of improved methods. To train on new technology as required by the department, for example CMM equipment.
- Ensuring that the required Quality standards are achieved by strict adherence to the relevant company procedures.
- Ensuring that high standards of safety and housekeeping are maintained within the manufacturing area.
- Ensuring that preventative maintenance schedules are strictly carried out.
- Ensuring that information relating to the manufacturing process is accurately recorded, maintained and updated to reflect current practice.
- As required by the company help in the training of new and existing employees to aid in their development within the company.
- Effectively working with other management and project personnel to achieve business requirements.
- In addition to these duties, the role holder may be required to carry out other duties as may reasonably be required.

*You are expected to work with the minimum supervision and may be expected to deal with other duties as appropriate to your skill set and ability. This is an outline of your duties and responsibilities, it is not intended to be an exhausted list and may change from time to time to meet the changing needs of the business. The job description will not form part of your contract of employment.*

## PERSON SPECIFICATION

<b>Knowledge and Experience</b>	
<b>Essential</b>	<b>Desirable</b>
A Minimum of 3 years' experience working within a high precision manufacturing environment.	
A minimum of 3 years' experience of a wide range of grinding/manufacturing processes	
Experience of working across differing materials in varying applications.	
Experience of working to engineering drawings or work instructions i.e. Job Cards	
<b>Qualifications</b>	
<b>Essential</b>	<b>Desirable</b>
Completed a recognised apprenticeship in mechanical engineering	
<b>Technical</b>	
<b>Essential</b>	<b>Desirable</b>
Ability to interpret technical drawings with a high-level understanding of geometric dimensions & tolerances	