

ROLE DESCRIPTION

COMPANY: Lymington Precision Engineers Co Ltd (Senior PLC Group)
JOB TITLE: **CNC TURNER**
REPORTING TO: **PRODUCTION MANAGER**
LOCATION: Based at LPE, Gosport Street, Lymington, Hampshire, SO41 9EE

PURPOSE OF THE JOB:

Experienced CNC Turner required for busy subcontract workshop. Small batch, high precision components for oil and gas, aerospace and defense industries.

Ideal candidate will be experienced in setting and operating 3axis CNC lathes. Experience with Mazak and Fanuc control systems.

Key Responsibilities

- Setting and operating of CNC lathes, reading and editing programs.
- The ability to carefully follow procedure in terms of process through set-up sheets etc.
- Be able to interpret technical drawings with a good understanding of geometric dimensions & tolerances.
- Ensuring that quality and safety standards are adhered to at all times.
- The necessary skill set to work within a team environment or individually.
- Other duties that maybe required.
- All work must be carried out in accordance with job card instructions and attendant stage drawings, customer specifications etc. and generally in accordance with the company's quality system.
- All work must be undertaken in a safe manner and in accordance with the relevant safe systems of work and generally in accordance with the company's safety policies.

You are expected to work with the minimum supervision and may be expected to deal with other duties as appropriate to your skill set and ability. This is an outline of your duties and responsibilities, it is not intended to be an exhausted list and may change from time to time to meet the changing needs of the business. The job description will not form part of your contract of employment.

PERSON SPECIFICATION

Knowledge and Experience	
Essential	Desirable
A minimum of 3 years' experience working with large components in high precision manufacturing environment	Knowledge of modern tooling and machining techniques
A minimum of 3 years' experience of operating Mazak control	Programming Mazak controls
Experience of working to engineering drawings or work instructions i.e. Job Cards	Experience using hydraulic and manual steady's
Wide ranging manufacturing process knowledge, across differing materials in varying applications	
Knowledge of how to machine, handle and protect all types of manufactured components	
Experience and ability to program, set and operate different machine tools	
Qualifications	
Essential	Desirable
Completed a recognized apprenticeship in mechanical engineering	
Technical	
Essential	Desirable
Ability to interpret technical drawings with a high-level understanding of geometric dimensions & tolerances	

