

ROLE DESCRIPTION

COMPANY: Lymington Precision Engineers Co Ltd (Senior PLC Group)

JOB TITLE: TEAM LEADER - INSPECTION

REPORTING TO: QUALITY CONTROL MANAGER

LOCATION: Based at LPE, Gosport Street, Lymington, Hampshire, SO41 9EE

PURPOSE OF THE JOB:

To ensure components are inspected to drawing tolerance and specifications, efficiently and accurately as required by internal and external customer specifications. Ensuring robust inspection practices and techniques are employed in an efficient manner for all customer products. Ensuring all quality related matters raised at Inspection, are raised to the MRB Team, reviewing pinch points in inspection to utilize internal Inspection or control plans where applicable. Stand in for the QC Manager when required. Always maintaining a high-quality standard of acceptance. Trainer and mentor for inspection personnel.

Key Responsibilities

- Looking at and highlighting hardware that you feel control plans and inspection plans can be utilised.
- Inspect hardware, cmm or manual methods
- Write or amend cmm programmes (if required)
- Ensure inspection times are maintained at an acceptable level within the team
- Support the Quality Control Manager in ensuring priorities are addressed and the customers' delivery requirements and company delivery promises are achieved

You are expected to work with the minimum supervision and may be expected to deal with other duties as appropriate to your skill set and ability. This is an outline of your duties and responsibilities, it is not intended to be an exhausted list and may change from time to time to meet the changing needs of the business. The job description will not form part of your contract of employment.

PERSON SPECIFICATION

| Knowledge and Experience | |
|---|--|
| Essential | Desirable |
| 5 years + experience in working in inspection environment | Previous experience of managing people |
| Previous experience of inspecting parts within the aerospace industry | |
| Working knowledge of Mitutoyo or PC-DMIS, or proficient in alternate controls software to create basic programmes for inspection of simple features and dimensions including dimensional relationships of features. | |
| Self-motivated with excellent analytical, organizational, report writing and problem-solving skills | |
| The ability to investigate manufacturing processes and suggest improvement actions | |
| Qualifications | |
| Essential | Desirable |
| Competent in Outlook, Word, Excel, PowerPoint | |
| Technical | |
| Essential | Desirable |
| Strong skills in drawing interpretation | |
| Ability to operate a (Mitutoyo) CMM and ensure accurate reports are created for all inspection programmes. | |
| In Depth Knowledge of GD &T | |