

ROLE DESCRIPTION

COMPANY: Lymington Precision Engineers Co Ltd (Senior PLC Group)

JOB TITLE: **XYZ Turner / Conventional Turner**

REPORTING TO: **Production Manager**

LOCATION: Based at LPE, Gosport Street, Lymington, Hampshire, SO41 9EE

PURPOSE OF THE JOB:

Ensuring the best manufacturing techniques are carried out within the Machine Shop by practical application of the most appropriate methods of programming, setting and operation of the machine tools and to stimulate an atmosphere of continuous improvement.

Key Responsibilities

- Turning, setting, and operating as required, all machines within the cell
- Monitoring the process during manufacture to ensure total process control is maintained
- Ensuring an energetic pursuit of improved methods.
- Will train on new technology as required by the department, for example XYZ lathes and CMM equipment
- Ensures that the required Quality standards are achieved by strict adherence to the relevant company procedures
- To manufacture medium to complex parts to required drawing customer specification
- Be able to inspect / measure own work
- Ensuring that high standards of safety and housekeeping are maintained within the manufacturing area
- Ensuring that preventative maintenance schedules are strictly carried out
- Ensuring that information relating to the manufacturing process is accurately recorded, maintained and updated to reflect current practice
- Willing to train others

You are expected to work with the minimum supervision and may be expected to deal with other duties as appropriate to your skill set and ability. This is an outline of your duties and responsibilities, it is not intended to be an exhausted list and may change from time to time to meet the changing needs of the business. The job description will not form part of your contract of employment.

PERSON SPECIFICATION

Knowledge and Experience	
Essential	Desirable
A Minimum of 3 years' experience working within a high precision manufacturing environment	XYZ programming experience
Wide ranging manufacturing process knowledge, across differing materials in varying applications.	
Experience of working to engineering drawings or work instructions i.e., Job Cards	
Experience and ability to program, set and operate different machine tools	
Knowledge of how-to machine, handle and protect all types of manufactured components	Tool maker experience in conventional Milling and Turning.
Qualifications	
Essential	Desirable
Completed a recognized apprenticeship in mechanical engineering	Security Cleared
Technical	
Essential	Desirable
Ability to interpret technical drawings with a high-level understanding of geometric dimensions & tolerances	